# Gasification and CO2 in the context of power generation

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# Coal remains the fastest growing fuel in the world



# Coal is an abundant and important source of energy



# Clean Coal Energy – the drivers for a new growth business



Shell Internal CCE

# The Coal Gasification Strategy is consistent with Group strategy

More upstream, profitable downstream



## The Clean Coal Energy Strategy requires cross business effort



#### Gas & Power taking an integrator role

## "Clean Coal" myths

#### Technology unproven

-All components widely proven; many successful Gasifiers in manufacturing, chemicals, H2 manufacture. Several successful IGCC applications.

#### •High cost

-Investment cost ~20% higher than conventional coal; gap could potentially close due to deployment and tightening emissions regulations

•Suitable only for bituminous coal and petroleum coke

-Shell's dry feed system is equally suitable for lower rank coals (sub bituminous coal and lignite)

# **Coal Gasification and sustainable development**

Gasification offers the cleanest, most efficient method available to produce synthesis gas from low or negative-value carbon-based feedstocks such as coal, petroleum coke, or materials that would otherwise be disposed as waste.

- The containment of CO<sub>2</sub> in coal gasification allows for potential CO<sub>2</sub> sequestration ("zero emissions") potentially delivering CO<sub>2</sub> reduction in coal-based economies
- Coal gasification could deliver near complete mercury removal (versus around 60% with advanced boiler technology)
- Coal gasification provides a production option for hydrogen

### **Chemical Essentials of Gasification**



## **Potential Value Chains**



## Integrated Ecology Cycle



Source: CERA, integrated ecology cycle

# **Emission comparison**



Above comparisons are for power production

• Coal gasification is providing a more sustainable emissions footprint compared to conventional coal fired power.

• The potential of CO2 sequestration could lower the emission footprint even further

# **Power Generating Technologies Comparison**

#### **Pulverized Coal**

- Dominate coal generation technology
- Three types: sub critical, supercritical, ultra critical.
- Advancements in materials, controls and temperature mixing led to improved performance and reliability.

#### Fluidized Bed Combustion

- Greater fuel flexibility (waste coals, pet coke, fuels,..).
- Lower heat rate efficiency vs. pulverized coal
- Inherent low Nox rates from lower combustion temperatures (0.37→0.07#Nox / MMBtu).

#### Combined Cycle Gas Turbine

- The combined cycle gas turbine (CCGT) is a combination of two different technologies: the gas turbine and the steam turbine.
- The CCGT technology provides several advantages over conventional oil and coal generation. E.g. lower Capex, high efficiency, flexibility in plant size.

#### Integrated Gasification Combined Cycle

- Operating on a wide range of fuels and offers the ability to produce a range of products including power, heat, hydrogen and other valuable chemicals
- Future applications of IGCC could be configured to remove carbon components with minimal efficiency losses when compared to today's technologies.

Sources: GE Energy Gas Turbine and combined cycle products AEP, EPRI and US DOE, Supercritical Plant Overview Ron Ott, Black & Veatch 2/04, IEA Clean Coal Centre; IGCC data is Shell internal



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Source: Supercritical Plant Overview Ron Ott, Black & Veatch 2/04

#### JEA Large-Scale CFB Combustion Demonstration Project

# Fluidized Bed Combustion



#### Non pressurized

30%-40% efficiency 20%-27% with CO<sub>2</sub> capture Status: mature

#### Pressurized >40% efficiency

30% with CO<sub>2</sub> capture Status: Growth





Source: IEA Clean Coal Centre

## CCGT





<u>GE M Class</u> 52% efficiency 40% with CO<sub>2</sub> capture Status: Decline

<u>GE F Class</u> 55%-58% efficiency 43%-45% with CO<sub>2</sub> capture Status: Mature / Growth

<u>GE H Class</u> 60% efficiency 47% with CO<sub>2</sub> capture Status: Introduction





Source: GE Energy Gas Turbine and combined cycle products AEP, EPRI and US DOE

## **Shell IGCC**

First generation 43% efficiency

34% with CO<sub>2</sub> capture





Nuon Willem Alexnader power plant Buggenum, Netherlands. Photograph courtesy of NUON Second generation 48%-50% efficiency 39%-40% with CO<sub>2</sub> capture

#### **Third generation**



Source: Shell Global Solutions

# **Efficiencies by Technology**



Sources: GE Energy Gas Turbine and combined cycle products AEP, EPRI and US DOE, Supercritical Plant Overview Ron Ott, Black & Veatch 2/04, IEA Clean Coal Centre; IGCC data is from Shell.

## **USA Ungeared Long Run Marginal Cost**



# **EU Ungeared Long Run Marginal Cost**



# **China Ungeared Long Run Marginal Cost**



## **CO2 Emissions from Power Generation**



### **Emission rates: three IGCCs vs. Conventional Coal**



Sources: (1) Financing IGCC – 3Party Covenant by William G. Rosenberg, Dwight C. Alpern, Michael R. Walker (2) www.reliabletexaspower.com

## **Power Generation Costs and CO<sub>2</sub> Capture**



Source:Carbon Capture and Geological Storage: Within Our Reach or Beyond Our Grasp? Aug. 2005